

Friction hinges

Passed endurance assessment by the British Board Agreement.

Ferritic stainless steel. Grade 430. Friction slide made from glass-filled nylon and fitted with brass adjustment screw.

Negates the use of standard hinges.

Waterproof lubricant added to each pivot point during manufacture.

Suitable for timber, PVCu and aluminium windows.

All windows hardware will require regular inspection, cleaning and maintenance in order to operate in the manner for which they have been designed.

All stays are supplied complete with labels to be displayed on the window showing operating instructions.



A Friction hinge, for top hung windows

- Symmetrical hinge end-cap all metal construction, riveted on to the hinge for extra strength
- Non handed
- Stainless steel

Size	Opening angle	Cat. No.
203 mm	60°	911.59.131
255 mm	65°	911.59.132
305 mm	60°	911.59.133
406 mm	60°	911.59.134
509 mm	52°	911.59.135
609 mm	38°	911.59.136

Order qty: 1 pair

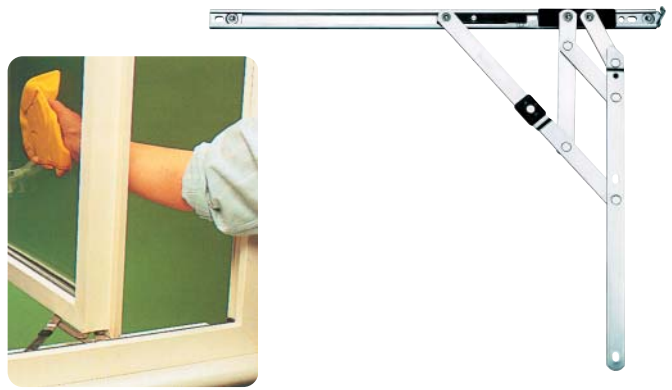


B Friction hinge, for side hung windows

- Symmetrical hinge end-cap all metal construction, riveted on to the hinge for extra strength
- Side hung windows have an integral riser block, making closing much easier
- Non handed
- Stainless steel

Size	Opening angle	Cat. No.
305 mm	60°	911.59.137
406 mm	60°	911.59.138

Order qty: 1 pair



C Egress/Easy clean friction hinge, for side hung windows

- Handed
- Allows specifiers and fabricators to conform to BS 5588 Part 1: 1990 and current UK building regulations
- Hinge quickly provides the minimum required opening of 550 mm wide x 850 mm high with simple one-handed operation in accordance with BS 5588
- Easy Clean is operated by the simple action of opening the vent to its fullest extent at 90°, releases both top and bottom catches. In this position the window is safe, and can be eased along the track to facilitate cleaning the outside face
- While cleaning, the hinge remains safe and stable due to a design feature that locks the two sliding mechanisms
- An integral riser pad makes closing much easier
- One size only

Size	Opening angle	Cat. No.
406 mm	90°	911.59.125

Order qty: 1 pair

D Window screws

- For fixing window furniture to unreinforced single and multi-channel sections
- Countersunk, with cut point
- A2 stainless steel

Size	Cat. No.
4.8 x 23 mm	029.02.016
4.8 x 35 mm	029.02.017

Order qty: Multiples of 200 pcs

E Window screws

- Universal friction stay screws
- Shallow pan and self drilling point
- Stainless steel

Size	Cat. No.
4.8 x 16 mm	029.03.014
4.8 x 23 mm	029.03.016

Order qty: Multiples of 200 pcs

F Window screws

- For fixing window friction hinges to unreinforced framed uPVC
- Shallow pan, single course point
- Stainless steel

Size	Cat. No.
4.8 x 25 mm	029.04.016

Order qty: Multiples of 200 pcs