## BS EN 1154




Fig 1 Standard application Closer is fixed to the pull side of the door

A Dorma TS 83 overhead rack and pinion guide rail door closer, with flat form arm

- Specification:

Surface mounted eccentric rack and pinion door closer with guide rail arm for doors up to 1250 mm with adjustable closing force, back check, hydraulic latching action
All adjustments on the front of closer

- Features

Rack and pinion motion
Flat form arm
Closing force adjustable from front (size range EN $2-5$, Fig $66=$ size range EN 2-4)
Adjustable self-adjusting backcheck
Valve adjusting latching speed

- Models

Standard (Fig 1, Fig 61 and Fig 66)
Delayed action

- Certification

Tested and approved to BS EN 1154: 1997
Tested to conform with CE requirements
Certifire approved; certificate no. CF 118

- Material:

Aluminium body. Mild steel arm
Stainless steel cover*

- A door stop should always be used for non back checked doors, and where practical for back checked doors, and at least $66 \%$ of the door width away from the hinge. Alternative would be to fit a T-stop guide rail (see page 26)
Dorma TS 83: Fig 1/61/66

| Finish | Cat. No. |
| :--- | :---: |
| Silver | 931.06 .159 |
| Satin stainless steel ${ }^{*}$ | 931.06 .150 |

Order qty: 1 pc

Closing force

| Size | Max. <br> door width | Min. <br> closing moments |
| :--- | :---: | :---: |
| $\mathbf{2}$ | 850 mm | 13 Nm |
| $\mathbf{3}$ | 950 mm | 18 Nm |
| $\mathbf{4}$ | 1100 mm | 26 Nm |
| $\mathbf{5}$ | 1250 mm | 37 Nm |

